

# SURLY™ 1x1™ FRAMESET



Nobody wants to spend a bunch of cash on a single-speed...and why should they? To do so is contrary to the whole spirit of the single-speed experience. At Surly we have recognized this for years and are continuing to offer our excellent 1x1™ single-speed frameset. Unchanged since its inception, the 1x1™ features a beefy, double-budded 100% Cro-Moly suspension-corrected frame and 1 1/8" hard fork with very nice black powdercoating and cool white decals. As if there were any doubt, the one-speed bandwagon has already left town, folks, and the 1x1™ is here to stay.

All hype aside, the motivations to purchase a 1x1™ are endless. Maybe you need a derby-rated steed to steamroll some 700c's. Maybe your financial sensibilities have kicked into overdrive at the sight of thick 4130 steel for a price you can justify. Perhaps the wide, curvy stays tempt you to try stuffing in some flat-trackin' skins. Maybe you can't stomach the extra twelve cents per gallon for premium, or maybe you just wanna try something new. Whatever the reason, we're sure you will appreciate the form, function and value of the 1x1™ as much as we do.

How does it ride? Take a look at our detailed geometry chart and you'll see our design is, well, regular. Take the 1x1™ for a spin and you'll find that it merely "rides like a bike" - leaving you right at home to forget about the machine and enjoy the ride. The 1x1™ rides so nice you won't notice it, you 1x1™ owners who have written know what I'm talkin' about. Fantastic at any price if we may say, though at the unbelievably low retail price determined by your local bike shop, you won't be able to wipe the smile off your face.

The 1x1™ is available in small, medium, large, and suddenly now XL sizes. Designed by single-speeders for single-speeders, and as with all things Surly™, you can't go wrong. Keep lookin' our way for more good deals on tough cro-moly bikes, framesets and unique components.

## SPECIFICATIONS:

**Tubing:** 100% cro-moly steel. Main triangle is double-budded. TIG welded.

**Rear Dropouts:** Investment cast "Sub 11.0" track dropouts, spaced 135mm apart.

**Braze-ons:** Cantilever bosses front and rear, fender eyelets front and rear, and dual water-bottle mounts.

**Seatpost diameter:** 27.2mm.

**Seatpost clamp diameter:** 30.0mm.

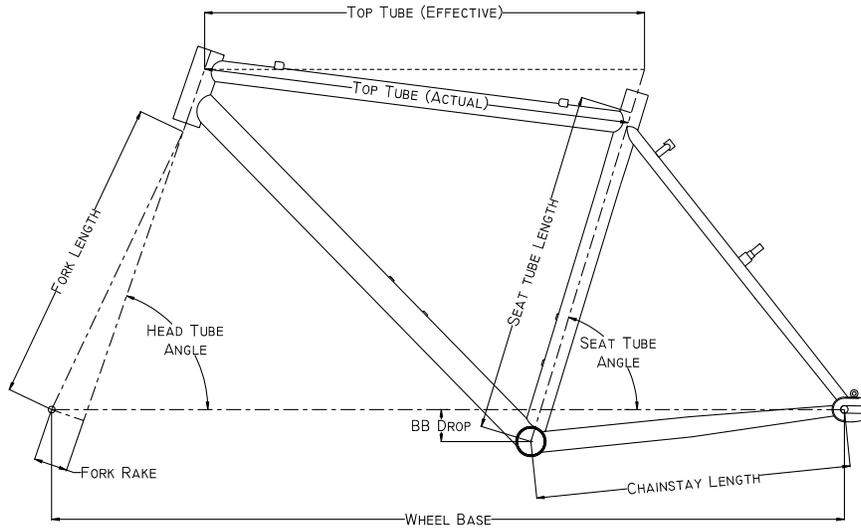
**Headset:** 1 1/8" threadless standard

**Bottom bracket shell:** 73mm wide, threaded English 1.37x24t

**Tire Clearance:** Proprietary FFF™ (Fatties Fit Fine) chainstays and our custom fork give room for tires up to 2.7" with plenty of mud and fender clearance left over. Seriously!

**Fork:** Suspension corrected for 3" travel sus fork. 100% cromoly.

**GEOMETRY:**



Size	ST (C-T)		TT (C-C)		TT (Effic.)		HT Angle	ST Angle	BB Drop		CS Length		Wheel Base		S.O. Height*		HT Length		FK Length		FK Rake	
	inches	mm	inches	mm	inches	mm	degrees	degrees	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
small	16.0	406.4	20.8	528.1	21.7	550.0	71.0	73.0	1.7	42.5	16.5	419.0	40.1	1018.5	29.0	736.6	3.5	89.0	16.6	421.0	1.8	45.0
medium	18.0	457.2	22.4	567.7	23.0	585.0	71.0	73.0	1.7	42.5	16.5	419.0	41.5	1053.9	30.2	768.2	4.0	102.0	16.6	421.0	1.8	45.0
large	20.0	508.0	23.2	588.2	23.6	600.0	71.0	73.0	1.7	42.5	16.5	419.0	42.0	1066.5	31.4	797.6	4.5	114.0	16.6	421.0	1.8	45.0
x-large	22.0	558.8	24.2	615.0	24.2	615.0	71.0	73.0	1.7	42.5	16.5	419.0	42.7	1084.9	32.7	830.0	5.3	134.0	16.6	421.0	1.8	45.0

\*Measurements use tire with diameter of 676 mm (Tioga 2.1 DH), and taken from middle of top-tube to level ground.

**SERIAL NUMBER:**

Get a pen and write down the serial number of your Surly immediately. The number is stamped into the bottom of the bottom bracket shell. Having this number is imperative if your bike ever gets stolen or if you ever have questions about your frame... we are constantly improving our products and sometimes the serial number is the only way to tell one generation of product from another.

**LIMITED WARRANTY:**

The Surly 1x1™ frameset is guaranteed to be free from manufacturing defects for one year from the original date of purchase. What this means is that if we screwed up something in the manufacturing process that resulted in the premature failure of your frameset, we'll fix or replace your frame or fork at our discretion. This warranty is for the original buyer of the frameset and is not transferrable. It should go without saying that we won't even consider your warranty problem without a dated proof-of-purchase and a serial number.

What this warranty doesn't cover is damage resulting from any sort of riding other than "normal" riding, and the inevitable wear and tear resulting from normal use. While this frameset is intended for serious off-road use and we wouldn't expect you to treat it gently, we can't be responsible for the inherent danger to body and property you face each time you throw your leg over the top tube. We purposely built both the frame and the fork heavier than normal to last long under abnormally harsh riding conditions, but if you jump your bike off a loading dock and lurch the fork, it isn't covered. If you slam into a buddy after too many beers on a Wednesday nite and rake the headtube, it isn't covered. If you "just barely" kiss a Redwood at 30 MPH, it isn't covered. The bottom line is that while we will completely stand behind the strength and integrity of all our products, we're hip to the "just riding along" phenomenon - and frankly, we're just not having it.

Sorry, the paintjob isn't covered, nor is any damage that happens to you or your other parts as a result of any failure of our frame and fork. Lastly, if you modify or neglect this product we can't be responsible for the frameset or what might happen to you while you're riding it. We hate to spell it out like this, but hey, its the 21st century.

All potential warranties should be returned to where the frameset was purchased or to your local bike shop. In the unlikely event this is not possible, call or write us and we will do our best to get you back in action.

**OTHER PRODUCTS:**

Give us a call for a free catalog or visit our website to check out all our stuff, you won't be disappointed. We'll always set you up if we can.

**CONTACT US:**

By all means, give us your feedback!!

**SURLY**

6400 W. 105th St.  
 Bloomington, MN 55438  
 dial the wats line: 877.743.3191  
 punch up the site: [www.surlybikes.com](http://www.surlybikes.com)