

BIG DUMMY FRAMESET

Thanks for spending your hard-earned money on a Surly frameset. Seriously, we really appreciate it. You could've picked something else but you didn't, and that means a lot to us. We've put a lot of work into making a great riding bike that you'll enjoy for a long time. Before you read any further take a minute and write down this frame's serial number. If you should ever experience a problem with it, the serial number will help us get things sorted, and if your bike is ever stolen the serial number is undeniable proof that it's yours. So take a minute, flip the bike over, and write it down. Your frame's individual serial number is located on the underside of the bottom bracket (the part of the frame that houses the crank bearings).

SERIAL NUMBER: _____

Welcome to the wonderful world of hauling stuff with your bike. We're guessing you've probably managed to pile stuff into your panniers, strap something large onto your courier bag or have already ridden another longtail.

Made of Surly 4130 CroMoly tubing and designed for the sole purpose of being able to carry a ton of crap, the Big Dummy offers cargo capacity that is hard to find and is durable enough for on- or off-road use. The Big Dummy is a single frame as opposed to an add-on piece. It is much stiffer and resistant to the torsional loads cargo bikes can experience.

The Big Dummy frame has lots of extra braze-ons to increase its cargo carrying capacity, extra water bottle cage mounts, low-mid-blade and crown braze-ons for fenders and racks. Big Dummy gives you the option of rim brakes or 51mm I.S. mount disc brakes. The choice is yours. Big Dummy has plenty of clearance for tires up to 2.5" with fenders. You can plan to carry up to 400 lb of combined rider and cargo weight. Big Dummy makes it pretty easy to ride loaded.

One of the funny things about the Big Dummy is that it doesn't ride quite like you might think. Sure, it's a little longer, but mainly it rides like a bike. It's smooth, maneuverable, even nimble. Are you riding light and want to hit some singletrack on the way home? Do it. And if you get a call from your better half asking you to pick up some groceries, you see a nice lamp at a garage sale, you're all ready. Lots of people bought one to use once in a while and began using it as their everyday ride.

⚠WARNING: Cycling can be dangerous. Bicycle products should be installed and serviced by a professional mechanic. Never modify your bicycle or accessories. Read and follow all product instructions and warnings including information on the manufacturer's website. Inspect your bicycle before every ride. Always wear a helmet.

Additional Product and Safety Information can be found at the website: surlybikes.com/safety

FRAME COMPATIBILITY

Tubing: Surly 4130 CroMoly steel. Main triangle double-butted. TIG-welded cargo specific engineered for stiffness and durability

Rear dropouts: Vertical, 135mm spaced with fender eyelets; Rohloff compliant

Brake compatibility: 51mm disc mounts and removable cantilever pivots

Braze-ons: Quad water bottle mounts, Surly Trip Guides for continuous brake/shift housing or brake hydraulic line (toptube and seatstay routing), fender eyelets

Seatpost diameter: 27.2mm

Seatpost clamp: 30mm Surly stainless, included

Headset: 1-1/8" threadless

Front derailleur: 28.6mm (1-1/8") clamp diameter, top-pull style

Bottom bracket shell: 73mm wide, threaded English 1.37" x 24t

Tire clearance: 26 x 2.5" with fenders

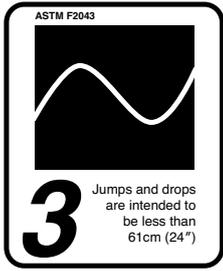
Chainring clearance: No frame limitations. Use whatever you want

Fork: TIG-welded 4130 CroMoly, tapered and butted straight blade with single fender eyelet on the dropout, 1-1/8" x 260mm threadless steerer, 51mm IS disc mount, removable cantilever pivots, line/housing guides

Cargo Weight Limit: 400 lb combined rider and cargo. Max cargo 200 lb

RETAILER: This frame sheet **MUST BE** provided to the end user.

CONDITION 3



This is a set of conditions for operation of a bicycle that includes Condition 1 and Condition 2 as well as rough trails, rough unpaved roads, and rough terrain and unimproved trails that require technical skills. Jumps and drops are intended to be less than 61cm (24"). Please see link to Bike Owner's Manual on surlybikes.com/safety for complete list of riding condition descriptions.

MAXIMUM WEIGHT LIMIT

Rider	Luggage	Max Combined
Lb/kg 300/136	Lb/kg 200/90	Lb/kg 400/181

CARE AND MAINTENANCE

Keep your frame clean. Dirt and road grime lead to oxidation and fading of the finish, and they make it hard to do a thorough inspection. Dirt will accelerate any abrasion of the paint that comes from rubbing, such as places where the cable housing touches the frame. In extreme cases, this type of abrasion could remove frame material. When your bicycle is not being ridden, store it where it will be protected from rain, snow, sun, etc. Rain or snow may cause the metal on your frame to corrode. We recommend applying J.P. Weigle's Frame Saver to the inside of the tubes before the frame is assembled into a bike. If your bicycle was exposed to moisture during a ride, thoroughly dry the bicycle before storing it. If water got inside the frame, tilt the bicycle to drain the water. If necessary, remove the seatpost and turn the bicycle upside down. This is especially critical if there is a large amount of water inside. If water freezes inside your frame, the expansion of the ice can crack and rupture the structure.

Before storing your bicycle for an extended period of time, clean and lubricate the frame with a frame wax, polish, or protectant. Do not store the bicycle near electric motors, as ozone from motors destroys paint. Before riding the bicycle again, follow the pre-ride checklist to be certain it is in good working order.

INSPECTION

Before every ride carefully inspect your frame for signs of fatigue. If any frame part shows signs of damage or fatigue, consult your dealer or replace the frame before riding the bicycle.

⚠WARNING—An improperly modified frame, fork, or component can cause you to lose control and fall. **NEVER MODIFY YOUR FRAMESET.**

⚠WARNING—Attaching incompatible clamping devices to a fork can lead to fork breakage, causing a loss of control. If you are not sure if a device is compatible, consult your dealer

FRAME SPECIFICATIONS:

For current frame specifications visit surlybikes.com/bikes/big_dummy

LIMITED WARRANTY:

This Surly product is warranted against defects in materials and workmanship for three years from the date of retail purchase of the product, subject to the limitations detailed below. Save your dated receipt for proof of purchase.

This warranty does NOT cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Installation of components, parts or accessories not originally intended for or compatible with Surly Product as sold
- Damage or deterioration to the paint, surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This limited warranty is expressly limited to the repair or replacement of a defective product, at the option of Surly and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the Surly product and is not transferable. This warranty applies only to products purchased through an authorized dealer or distributor. In no event shall Surly be liable for any loss, inconvenience or damage, whether direct, incidental, consequential, or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to our products except as set forth herein.

This limited warranty gives the consumer specific legal rights, and those rights and other rights may vary from place to place. This limited warranty does not affect your statutory rights.

TO THE EXTENT NOT PROHIBITED BY LAW, THESE WARRANTIES ARE EXCLUSIVE AND THERE ARE NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.